



## Standard Specification for Zinc<sup>1</sup>

This standard is issued under the fixed designation B 6; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the Department of Defense.*

### 1. Scope

1.1 This specification covers zinc metal made from ore or other material by a process of distillation or by electrolysis in three grades as follows:

- 1.1.1 Special High Grade,
- 1.1.2 High Grade,
- 1.1.3 Prime Western.

NOTE 1—Certain continuous galvanizing grades are specified in B 852. Other continuous galvanizing and controlled lead grades are not included in this specification but are covered by specific user purchasing specifications.

1.2 This specification does not cover zinc produced by “sweating” or remelting of secondary zinc.

1.3 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

### 2. Referenced Documents

2.1 The following documents of the issue in effect on the date of material purchase form a part of this specification to the extent referenced herein.

#### 2.2 ASTM Standards:

- B 852 Specification for Zinc Alloys (CGG) for Continuous Hot-Dip Galvanizing of Sheet Steel<sup>2</sup>
- E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications<sup>3</sup>
- E 47 Test Methods for Chemical Analysis of Zinc Die-Casting Alloys<sup>4</sup>
- E 88 Practice for Sampling Nonferrous Metals and Alloys in Cast Form for Determination of Chemical Composition<sup>4</sup>
- E 527 Practice for Numbering Metals and Alloys (UNS)<sup>5</sup>
- E 536 Test Method for Chemical Analysis of Zinc and Zinc Alloys<sup>5</sup>

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee B-2 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.04 on Zinc and Cadmium.

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<sup>2</sup> Annual Book of ASTM Standards, Vol 02.04.

<sup>3</sup> Annual Book of ASTM Standards, Vol 14.02.

<sup>4</sup> Annual Book of ASTM Standards, Vol 03.05.

<sup>5</sup> Annual Book of ASTM Standards, Vol 03.06.

### 3. Ordering Information

3.1 Orders for zinc metal under this specification shall include the following information:

- 3.1.1 ASTM designation and year of issue,
- 3.1.2 Quantity (weight),
- 3.1.3 Name of material (zinc metal),
- 3.1.4 Size (see Section 6), and
- 3.1.5 Grade (see Table 1).

### 4. Materials and Manufacture

4.1 The manufacturer shall use care to have each lot of zinc metal of as uniform quality as possible.

### 5. Chemical Composition

5.1 The zinc metal shall conform to the requirements prescribed in Table 1.

### 6. Sizes and Shapes

6.1 Slabs varying in weight from 40 to 60 lb (18 to 27 kg) are all considered standard slabs.

6.2 Zinc metal may also be ordered in jumbos, blocks, anodes, or other shapes.

### 7. Appearance

7.1 The zinc metal shall be reasonably free of surface corrosion and adhering foreign matter.

### 8. Sampling for Chemical Analysis

8.1 The producer may obtain representative samples from the molten metal during casting, and all or part of these samples may be cast into shapes suitable for use in spectrochemical methods.

8.2 If the zinc is in the form of standard slabs at the customer’s plant, the sample for chemical analysis shall be taken in accordance with 8.2.1-8.2.5, inclusive.

8.2.1 *Selection of Portion*—A portion representative of the total shipment or order shall be selected at random for the final sample. The portion preferably shall be taken during loading or unloading. From lots containing at least 60 000 lb (27 300 kg) of zinc, one slab shall be taken from every 10 000 lb (4 530 kg). From smaller lots, five slabs shall be taken.

8.2.2 *Preparation of Sample*—Each slab shall be cleaned

**TABLE 1 Chemical Requirements**

NOTE 1—The following applies to all specified limits in this table: For purposes of determining conformance with this specification, an observed value obtained from analysis shall be rounded off “to the nearest unit” in the last right-hand place of figures used in expressing the limiting value, in accordance with the rounding method of Practice E 29.

Grade (UNS) <sup>a</sup>	Composition, %							
	Lead	Iron, max	Cad- mium, max	Alumi- num, max	Cop- per, max	Tin, max	Total Non-Zinc, max	Zinc, min, by difference
Special High Grade (Z13001)	0.003, max	0.003	0.003	0.002	0.002	0.001	0.010	99.990
High Grade (Z15001)	0.03, max	0.02	0.02	0.01	...	...	0.10	99.90
Prime Western (Z19001)	0.5–1.4	0.05	0.20	0.01	0.20	...	2.0	98.0

<sup>a</sup>UNS designations were established in accordance with Practice E 527.

thoroughly to rid the surface of extraneous material and drilled or sawed, without lubricant in accordance with 8.2.3 or 8.2.4. The drillings or sawings shall be subjected to the action of a strong magnet to remove any adventitious iron with which the sample may have become contaminated from the drill or saw.

NOTE 2—Sampling by sawing is not recommended for Special High Grade zinc because complete removal of the final traces of adventitious iron from sawings is difficult.

8.2.3 *Drilling*—Two holes shall be drilled, preferably from the bottom or brand side of each slab, at two points located along one diagonal of the slab so that each point is halfway between the center and one extremity of the diagonal. If two holes from each slab do not yield the weight of sample prescribed in 8.2.5, a third hole shall be drilled at the center of each slab. Each hole shall be bored completely through the slab, care being taken to avoid starting the drill in a depression and to adjust the feed to give drillings 0.010 to 0.020 in. (0.25 to 0.51 mm) in thickness. The drill used preferably shall be one twisted from flat stock. The diameter of the drill shall be ½ in. (12.7 mm) for Special High Grade zinc, and shall be 5/16 in. (7.9 mm) for other grades of zinc. The drillings shall be broken or cut with clean shears into pieces not over ½ in. in length and mixed thoroughly.

8.2.4 *Sawing*—Using, preferably, a heat treated high-speed steel saw, make two cuts completely across and through the slab from one long side to the other. Each cut shall be approximately halfway between the center and each end. The width of the saw cut shall be sufficient to give the weight of sample prescribed in 8.2.5, and cuttings from all the slabs shall be mixed thoroughly to form a uniform sample.

8.2.5 *Size of Sample and Storage*—The prepared sample shall weigh at least 1600 g for Special High Grade zinc, and at least 300 g for other grades of zinc. The properly mixed sample shall be split into three equal parts, each of which shall be placed in a sealed package, one for the manufacturer, one for the purchaser, and one for a referee, if necessary. Tight, leak-proof, paper sample envelopes or cardboard cartons may be used to hold the sample.

8.3 If the zinc is in shapes other than standard slabs, the sampling procedure shall be agreed upon between the manufacturer or seller and the purchaser.

8.4 Aspects of sampling and sample preparation not covered specifically in this specification shall be carried out in accordance with Practice E 88.

## 9. Methods of Chemical Analysis

9.1 The chemical compositions enumerated in this speci-

fication shall, in case of disagreement, be determined by methods mutually agreed upon or the methods listed in Table 2 approved for referee purposes by the American Society for Testing and Materials. Test Method E 536 and Test Methods E 47 for tin only shall be used.

## 10. Claims

10.1 Claims to be considered shall be made in writing to the manufacturer within 30 days of receipt of material at the purchaser’s plant and the results of the purchaser’s tests shall be given. The manufacturer shall be given one (1) week from date of receipt of such claim to investigate his records and then shall agree either to satisfy the claim or send a representative to the plant of the purchaser.

10.1.1 *Analysis of Car Lots*—No claims shall be considered unless the minimum samples as specified in 8.2.1 can be shown to such representative.

10.1.2 *Physical Defects of Individual Pieces*—No claims shall be considered unless the zinc metal in question, unused, can be shown to such representative.

10.1.3 When the zinc metal satisfies the chemical and physical requirements of this specification, it shall not be condemned for defects in manufacturing, for defects of alloys in which it is used, or for defects in the coating of zinc-coated products.

## 11. Investigation of Claims

11.1 The inspector representing the manufacturer shall examine all pieces where physical defects are claimed. If agreement is not reached, the question of fact shall be submitted to a mutually agreeable referee, whose decision shall be final.

11.2 On a question of metal contents, a sample shall be drawn in the presence of representatives of both the manufacturer and the purchaser as described in Section 8. The manufacturer and the purchaser shall each make an analysis, and if the results do not establish or dismiss the claim to the satisfaction of both parties, the third sample shall be submitted to a mutually agreeable referee, who shall determine the question of quality, and whose determination shall be final.

## 12. Settlement of Claims

12.1 The expenses of the manufacturer’s representative and

**TABLE 2 Methods of Analysis**

Method	ASTM Designation
Chemical analysis (for tin)	E 47
Chemical analysis	E 536

of the referee shall be paid by the loser or divided in proportion to concession made in case of compromise. In case of rejection being established, maximum damages shall be limited to the payment of freight both ways by the manufacturer for substitution of an equivalent weight of zinc metal conforming to this specification.

### **13. Product Marking**

13.1 A brand, by which the manufacturer can be identified,

shall be cast or die stamped in each slab, block, or ingot.

### **14. Keywords**

14.1 high grade zinc; prime western zinc; special high grade zinc; zinc; zinc metal

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